



GRL18-P2431V

GR18

PHOTOELECTRIC SENSORS

SICK
Sensor Intelligence.



Ordering information

Type	part no.
GRL18-P2431V	1085716

Other models and accessories → www.sick.com/GR18

Illustration may differ



Detailed technical data

Features

Functional principle	Photoelectric retro-reflective sensor	
Functional principle detail	With minimum distance to reflector (dual lens system)	
Dimensions (W x H x D)	18 mm x 18 mm x 73.5 mm	
Housing design (light emission)	Cylindrical	
Housing length	73.5 mm	
Thread length	49.3 mm	
Thread diameter (housing)	M18 x 1	
Optical axis	Axial	
Sensing range max.	0.03 m ... 7.2 m ¹⁾	
Sensing range	0.06 m ... 6 m ¹⁾	
Type of light	Visible red light	
Light source	PinPoint LED ²⁾	
Light spot size (distance)	Ø 175 mm (7 m)	
Wave length	650 nm	
Adjustment	None	
Display		
	LED green	Operating indicator Static on: power on
	LED yellow	Status of received light beam Static on: object not present Static off: object present

¹⁾ Reflector PL80A.

²⁾ Average service life: 100,000 h at T_U = +25 °C.

Special applications	Hygienic and washdown zones
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1) Reflector PL80A.

2) Average service life: 100,000 h at $T_U = +25\text{ °C}$.

Mechanics/electronics

Supply voltage U_B	10 V DC ... 30 V DC ¹⁾
Ripple	< 5 V _{pp} ²⁾
Current consumption	30 mA
Switching output	PNP
Output function	Complementary
Switching mode	Light/dark switching ³⁾
Signal voltage PNP HIGH/LOW	$V_S - (\leq 3\text{ V}) / \text{approx. } 0\text{ V}$
Output current I_{max}	$\leq 100\text{ mA}$ ⁴⁾
Response time	< 500 μs ⁵⁾
Switching frequency	1,000 Hz ⁶⁾
Connection type	Male connector M12, 4-pin
Circuit protection	A ⁷⁾ B ⁸⁾ D ⁹⁾
Protection class	III
Weight	65 g
Polarisation filter	✓
Housing material	Metal, Stainless steel V4A (1.4404, 316L)
Optics material	Plastic, PMMA
Tightening torque, max.	90 Nm
Enclosure rating	IP67 IP68 ¹⁰⁾ IP69K ¹¹⁾
Items supplied	Fastening nuts (2 x)
Electromagnetic compatibility (EMC)	EN 60947-5-2
Ambient operating temperature	-25 °C ... +55 °C ¹²⁾
Ambient temperature, storage	-30 °C ... +75 °C
UL File No.	E348498

1) Limit values. Operated in short-circuit protected network: max. 8 A.

2) May not fall below or exceed U_V tolerances.

3) Q = light switching; \bar{Q} = dark switching.

4) At $U_V > 24\text{ V}$ or ambient temperature > 49 °C, $I_A \text{ max.} = 50\text{ mA}$.

5) Signal transit time with resistive load.

6) With light/dark ratio 1:1.

7) A = V_S connections reverse-polarity protected.

8) B = inputs and output reverse-polarity protected.

9) D = outputs overcurrent and short-circuit protected.

10) According to EN 60529 (10 m water depth / 24 h).

11) According to ISO 20653:2013-03.

12) At $U_V \leq 24\text{ V}$ and $I_A < 50\text{ mA}$.

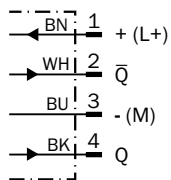
Certificates

EU declaration of conformity	✓
UK declaration of conformity	✓
ACMA declaration of conformity	✓
Moroccan declaration of conformity	✓
China RoHS	✓
ECOLAB certificate	✓
cULus certificate	✓
Photobiological safety (DIN EN 62471) certificate	✓

Classifications

ECLASS 5.0	27270902
ECLASS 5.1.4	27270902
ECLASS 6.0	27270902
ECLASS 6.2	27270902
ECLASS 7.0	27270902
ECLASS 8.0	27270902
ECLASS 8.1	27270902
ECLASS 9.0	27270902
ECLASS 10.0	27270902
ECLASS 11.0	27270902
ECLASS 12.0	27270902
ETIM 5.0	EC002717
ETIM 6.0	EC002717
ETIM 7.0	EC002717
ETIM 8.0	EC002717
UNSPSC 16.0901	39121528

Connection diagram Cd-084



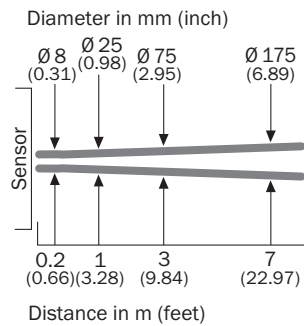
Characteristic curve GRL18S



- ① Reflector PL80A
- ② Reflector PL40A
- ③ Reflector PL20A
- ④ Reflector P250
- ⑤ Reflector PL22
- ⑥ Reflective tape REF-Plus 3436



Light spot size GRL18S



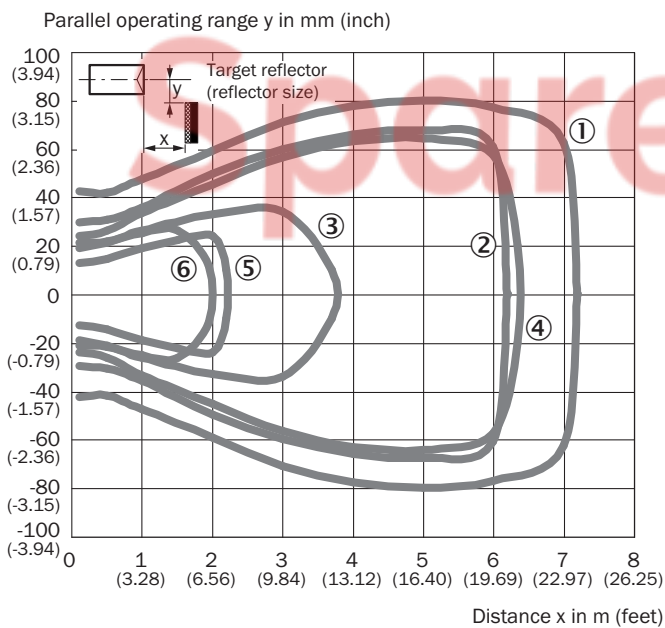
Sensing range diagram GRL18S



■ Sensing range ■ Sensing range max.

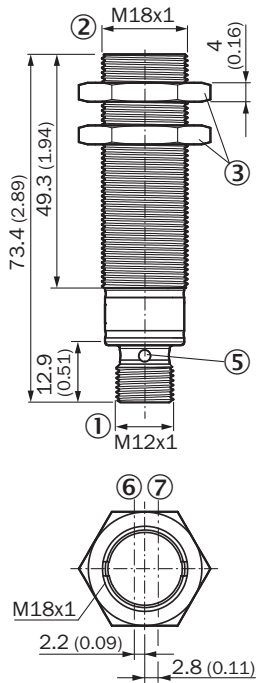
- ① Reflector PL80A
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Response range GRL18S



- ① Reflector PL80A
- ② Reflector PL40A
- ③ Reflector PL20A
- ④ Reflector P250
- ⑤ Reflector PL22
- ⑥ Reflective tape REF-Plus 3436

Dimensional drawing GR18 Inox, connector, straight








Dimensions in mm (inch)

- ① Connection
- ② Threaded mounting hole M18 x 1
- ③ fastening nuts (2 x); width across 24, stainless steel
- ④ LED indicator (4 x)
- ⑤ LED indicator (4 x)
- ⑥ optical axis, receiver
- ⑦ optical axis, sender

Recommended accessories

Other models and accessories → www.sick.com/GR18

	Brief description	Type	part no.
Mounting systems			
	<ul style="list-style-type: none"> • Description: Mounting bracket for M18 sensors • Material: Stainless steel • Details: Stainless steel • Items supplied: Without mounting hardware 	BEF-WN-M18N	5320947
	<ul style="list-style-type: none"> • Description: Universal mounting bracket for reflectors • Dimensions (W x H x L): 85 mm x 90 mm x 35 mm • Material: Steel • Details: Steel, zinc coated • Suitable for: C110A, P250, PL20, PL30A, PL40A, PL80A 	BEF-WN-REFX	2064574

	Brief description	Type	part no.
reflectors and optics			
	<ul style="list-style-type: none"> • Description: Chemically resistant, screw connection • Dimensions: 52 mm 61 mm • Ambient operating temperature: -20 °C ... +140 °C 	P250 CHEM	5321097
connectors and cables			
	<ul style="list-style-type: none"> • Connection type head A: Female connector, M12, 4-pin, straight • Connection type head B: Flying leads • Signal type: Sensor/actuator cable • Cable: 5 m, 4-wire, PVC • Description: Sensor/actuator cable, unshielded • Connection systems: Flying leads • Note: This product is generally resistant to chemical cleaning agents (see ECOLAB). Please do not use cleaning agents of any other Kind., Not resistant against lactic acid & hydrogen peroxide (H2O2) • Application: Hygienic and washdown zones 	DOL-1204-G05MNI	6052615
	<ul style="list-style-type: none"> • Connection type head A: Female connector, M12, 4-pin, straight • Connection type head B: Flying leads • Signal type: Sensor/actuator cable • Cable: 5 m, 4-wire, PP • Description: Sensor/actuator cable, unshielded • Connection systems: Flying leads • Note: This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid & hydrogen peroxide (H2O2) • Application: Hygienic and washdown zones, Drag chain operation 	DOL-1204-G05MRN	6058476



SICK AT A GLANCE

SICK is one of the leading manufacturers of intelligent sensors and sensor solutions for industrial applications. A unique range of products and services creates the perfect basis for controlling processes securely and efficiently, protecting individuals from accidents and preventing damage to the environment.

We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

For us, that is “Sensor Intelligence.”

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